

Work Order ID 165838

165838

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Thursday, August 31, 2017 9:30:20 AM

Item ID: D4060-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Ski Clamp, Top
 Start Date: 8/31/2017 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 9/8/2017 Req'd Qty: 40.00 ***40*** Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4060	C								

100 0.00
100
 Waterjet
 FLOW CNC Waterjet

Memo
 1-Cut as per Dwg
 Dwg Rev: E
 Prog Rev: E
 2-Deburr if necessary

40 SC 17/09/02

110 0.00
110
 QC
 Quality Control

Memo

0.40

40 SC 17/09/02

120 0.00
120
 QC
 Quality Control

Memo

0.80

N/A
use for clamping Adjust gear NOT for sth

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Form as per dwg	0.49							
130									
Brake NC	Memo	0.68							
Brake NC	DT9709								
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.80							
Quality Control									
150	Identify as per dwg & Stock Location: _____	0.00							
150									
Packaging	Memo	0.40							
Packaging									

For Augusta clamping only Not Fore Stock!

Sylvie / Emile / Wzyne

[Signature]

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	4.00							
Quality Control									



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SEP 11 2017

Picklist Print

Thursday, August 31, 2017 9:30:18 AM

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Parent Item: D4060-1

D4060-1

Parent Item Name: Ski Clamp, Top

Start Date: 8/31/2017

Required Date: 9/8/2017

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S14GA		Purchased	No			100	sf	42.5000	0.085	3.578947			
M304S14GA									**			<i>SC 17/09/02</i>	
304SS sheet .080													

Location

Loc Qty

Loc Code

MAT020

42.5

m137764

42.5

3.6